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## 2 <br> Technology with Passion

## KOMAC HEAD OFFICE

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## KOMAC FACTORY

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## KOMAC

 CONCRETE PUMPS
## CONCRETE PUMPS

With great versatility and high performance


Komac is innovating the global construction industry.

COST SAVING
Open loop hydraulic circuit helps lower maintenance cost

## DURABILTTY

Only top quality hydraulic components are used

HIGH PERFORMANCE
Optimum design to make the boom lighter and maximize work height

< DIMENSIONS


| BOOM |  |
| :---: | :---: |
| Boom type | 3 Sections |
|  | Z Boom |
| Vertical Reach | 17.6 m |
| Horizontal Reach | 14.1 m |
| End Hose Length | 3.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 90 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 250 degree |
| 1st Section Length | $5,800 \mathrm{~mm}$ |
| 2nd Section Length | $4,500 \mathrm{~mm}$ |
| 3rd Section Length | $4,500 \mathrm{~mm}$ |

〈 WORKING RANGE


## OUTRIGGER

| Front Outrigger Type | X-Type, Cylinder <br> Full Spread Width 3.1 m |
| :--- | :--- |
| Rear Outrigger Type | T-Type, Cylinder <br> Full Spread Width 2.6 m |


| PUMP SPECIFITIONS |  |
| :---: | :---: |
| Maximum output | $80 \mathrm{~m} / \mathrm{h}$ |
| Concrete Cylinder | $\Phi 200 \times 1200 \mathrm{~mm}$ |
| Stroke Per Minute | $36 \mathrm{No} / \mathrm{min}$ |
| Concrete Pressure (Rod/Piston) | $70 / 104 \mathrm{bar}$ |
| Hopper Capacity | 400 L |
| S-Valve | $200 \times 150 \mathrm{~mm}$ |
| Main Pump | Rexroth |

## < DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 4 Sections |
|  | Z Boom |
| Vertical Reach | 20.5 m |
| Horizontal Reach | 17.2 m |
| End Hose Length | 3.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 90 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 240 degree |
| 4th Section Articulation | 247 degree |
| 1st Section Length | $5,700 \mathrm{~mm}$ |
| 2nd Section Length | $3,800 \mathrm{~mm}$ |
| 3rd Section Length | $3,800 \mathrm{~mm}$ |
| 4th Section Length | $3,900 \mathrm{~mm}$ |

OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 4.0 m |
| :--- | :--- |
| Rear Outrigger Type | Hydraulic Vertical <br> Full Spread Width 2.9 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |

SPECIFICATION

〈 DIMENSIONS


〈 WORKING RANGE


0607

| BOOM |  |
| :---: | :---: |
| Boom type | 4 Sections |
|  | Z Boom |
| Vertical Reach | 24.5 m |
| Horizontal Reach | 21.2 m |
| End Hose Length | 3.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 370 degree |
| 1st Section Articulation | 90 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 245 degree |
| 4th Section Articulation | 240 degree |
| 1st Section Length | $6,300 \mathrm{~mm}$ |
| 2nd Section Length | $5,000 \mathrm{~mm}$ |
| 3rd Section Length | $5,000 \mathrm{~mm}$ |
| 4th Section Length | $4,900 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X－Type，Motor <br> Full Spread Width 6．1 m |
| :--- | :--- |
| Rear Outrigger Type | Hydraulic Vertical <br> Full Spread Width 2.9 m |


| Maximum output | $100 \mathrm{~m} / \mathrm{h}$ |
| :---: | :---: |
| Concrete Cylinder | \＄230 $\times 1400 \mathrm{~mm}$ |
| Stroke Per Minute | 28.8 No／min |
| Concrete Pressure（Rod／Piston） | $53 / 77$ bar |
| Hopper Capacity | 400 L |
| $s$－Valve | $200 \times 180 \mathrm{~mm}$ |
| Main Pump | Rexroth |

＜DIMENSIONS


〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 4 Sections |
|  | Z Boom |
| Vertical Reach | 27.5 m |
| Horizontal Reach | 23.7 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 370 degree |
| 1st Section Articulation | 90 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 245 degree |
| 4th Section Articulation | 245 degree |
| 1st Section Length | $6,900 \mathrm{~mm}$ |
| 2nd Section Length | $5,600 \mathrm{~mm}$ |
| 3rd Section Length | $5,600 \mathrm{~mm}$ |
| 4th Section Length | $5,600 \mathrm{~mm}$ |

## OUTRIGGER



| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure（Rod／Piston） |
| Hopper Capacity |
| S－Valve |
| Main Pump |
| $1400 \mathrm{~mm} / \mathrm{mo} / \mathrm{min}$ |
| $63 / 79$ bar |
| 600 L |

## KM33-4Z

## < DIMENSIONS


(WORKING RANGE


OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 5.9 m |
| :--- | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 5.4 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |
| $29.7 \mathrm{mo} / \mathrm{No} / \mathrm{min}$ |
| $68 / 110 \mathrm{~mm}$ |
| 600 L |

## < DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 5 Sections |
|  | ZR Boom |
| Vertical Reach | 32.4 m |
| Horizontal Reach | 28.7 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 90 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 240 degree |
| 4th Section Articulation | 180 degree |
| 5th Section Articulation | 235 degree |
| 1st Section Length | $7,500 \mathrm{~mm}$ |
| 2nd Section Length | $5,300 \mathrm{~mm}$ |
| 3rd Section Length | $5,300 \mathrm{~mm}$ |
| 4th Section Length | $5,300 \mathrm{~mm}$ |
| 5th Section Length | $5,300 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 6.0 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 6.5 m |


| PUMP SPECIFITIONS |  |
| :---: | :---: |
| Maximum output | $156 \mathrm{~m}^{3} / \mathrm{h}$ |
| Concrete Cylinder | $\Phi 230 \times 2100 \mathrm{~mm}$ |
| Stroke Per Minute | $29.7 \mathrm{No} / \mathrm{min}$ |
| Concrete Pressure (Rod/Piston) | $68 / 110 \mathrm{bar}$ |
| Hopper Capacity | 600 L |
| S-Valve | $200 \times 180 \mathrm{~mm}$ |
| Main Pump | Rexroth |

< DIMENSIONS

< WORKING RANGE


1011

| BOOM |  |
| :---: | :---: |
| Boom type | 4 Sections |
|  | $Z$ Boom |
| Vertical Reach | 35.8 m |
| Horizontal Reach | 32 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 250 degree |
| 1st Section Length | $8,700 \mathrm{~mm}$ |
| 2nd Section Length | $7,900 \mathrm{~mm}$ |
| 3rd Section Length | $7,700 \mathrm{~mm}$ |
| 4th Section Length | $7,690 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 6.2 m |
| :--- | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 7.8 m |


| PUMP SPECIFITIONS |  |
| :---: | :---: |
| Maximum output | $156 \mathrm{~m}^{3} / \mathrm{h}$ |
| Concrete Cylinder | $\$ 230 \times 2100 \mathrm{~mm}$ |
| Stroke Per Minute | $29.7 \mathrm{No} / \mathrm{min}$ |
| Concrete Pressure (Rod/Piston) | $68 / 110 \mathrm{bar}$ |
| Hopper Capacity | 600 L |
| S-Valve | $200 \times 180 \mathrm{~mm}$ |
| Main Pump | Rexroth |

## < DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 4 Sections |
|  | Z Boom |
| Vertical Reach | 36.5 m |
| Horizontal Reach | 32.6 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 90 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 245 degree |
| 4th Section Articulation | 250 degree |
| 1st Section Length | $9,000 \mathrm{~mm}$ |
| 2nd Section Length | $7,880 \mathrm{~mm}$ |
| 3rd Section Length | $7,880 \mathrm{~mm}$ |
| 4th Section Length | $7,840 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 6.2 m |
| :--- | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 7.8 m |


| Maximum output | $156 \mathrm{~m}^{3} / \mathrm{h}$ |
| :---: | :---: |
| Concrete Cylinder | \$230 $\times 2100 \mathrm{~mm}$ |
| Stroke Per Minute | $29.7 \mathrm{No} / \mathrm{min}$ |
| Concrete Pressure (Rod/Piston) | 68/110 bar |
| Hopper Capacity | 600 L |
| $s$-Valve | $200 \times 180 \mathrm{~mm}$ |
| Main Pump | Rexroth |

## KM37-5ZR

## < DIMENSIONS


( WORKING RANGE


## < DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 4 Sections |
|  | R Boom |
| Vertical Reach | 39.2 m |
| Horizontal Reach | 35.5 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 243 degree |
| 1st Section Length | $9,500 \mathrm{~mm}$ |
| 2nd Section Length | $8,600 \mathrm{~mm}$ |
| 3rd Section Length | $8,600 \mathrm{~mm}$ |
| 4th Section Length | $8,790 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X -Type, Motor <br> Full Spread Width 6.2 m |
| :--- | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 8.6 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |
| $29.7 \mathrm{~mol} / \mathrm{ho} / \mathrm{min}$ |
| $68 / 110 \mathrm{mar}$ |
| 600 L |

## KM40-5RZ

## < DIMENSIONS


< WORKING RANGE


1415

| BOOM |  |
| :---: | :---: |
| Boom type | 5 Sections |
|  | RZ Boom |
| Vertical Reach | 36.3 m |
| Horizontal Reach | 32.5 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 245 degree |
| 5th Section Articulation | 225 degree |
| 1st Section Length | $8,500 \mathrm{~mm}$ |
| 2nd Section Length | $6,800 \mathrm{~mm}$ |
| 3rd Section Length | $6,400 \mathrm{~mm}$ |
| 4th Section Length | $6,800 \mathrm{~mm}$ |
| 5th Section Length | $6,800 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 6.2 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 9.2 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |

## < DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 5 Sections |
|  | ZR Boom |
| Vertical Reach | 42.3 m |
| Horizontal Reach | 38.6 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 245 degree |
| 4th Section Articulation | 180 degree |
| 5th Section Articulation | 260 degree |
| 1st Section Length | $8,800 \mathrm{~mm}$ |
| 2nd Section Length | $7,200 \mathrm{~mm}$ |
| 3rd Section Length | $7,200 \mathrm{~mm}$ |
| 4th Section Length | $7,650 \mathrm{~mm}$ |
| 5th Section Length | $7,650 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 8.0 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 9.0 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |
| $29.7 \mathrm{No} / \mathrm{No} / \mathrm{min}$ |
| $68 / 110 \mathrm{~mm}$ |
| 600 L |

## ＜DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 5 Sections |
|  | RZ Boom |
| Vertical Reach | 46.4 m |
| Horizontal Reach | 42.8 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 245 degree |
| 5th Section Articulation | 235 degree |
| 1st Section Length | $9,000 \mathrm{~mm}$ |
| 2nd Section Length | $8,700 \mathrm{~mm}$ |
| 3rd Section Length | $7,800 \mathrm{~mm}$ |
| 4th Section Length | $7,800 \mathrm{~mm}$ |
| 5th Section Length | $9,500 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X－Type，Motor＋Cylinder <br> Full Spread Width 8.4 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 9.4 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure（Rod／Piston） |
| Hopper Capacity |
| S－Valve |
| Main Pump |

## ＜DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 5 Sections |
|  | RZ Boom |
| Vertical Reach | 48.3 m |
| Horizontal Reach | 44.6 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 245 degree |
| 5th Section Articulation | 255 degree |
| 1st Section Length | $9,850 \mathrm{~mm}$ |
| 2nd Section Length | $8,350 \mathrm{~mm}$ |
| 3rd Section Length | $7,950 \mathrm{~mm}$ |
| 4th Section Length | $9,000 \mathrm{~mm}$ |
| 5th Section Length | $9,400 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X－Type，Motor <br> Full Spread Width 9.1 m |
| :--- | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 12 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure（Rod／Piston） |
| Hopper Capacity |
| S－Valve |
| Main Pump |
| $29.7 \mathrm{mo} / \mathrm{No} / \mathrm{min}$ |
| $68 / 110 \mathrm{bar}$ |
| 600 L |

## KM52-5RZ

## < DIMENSIONS



〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 5 Sections |
|  | RZ Boom |
| Vertical Reach | 51 m |
| Horizontal Reach | 47.2 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 245 degree |
| 5th Section Articulation | 255 degree |
| 1st Section Length | $10,300 \mathrm{~mm}$ |
| 2nd Section Length | $8,900 \mathrm{~mm}$ |
| 3rd Section Length | $8,800 \mathrm{~mm}$ |
| 4th Section Length | $9,600 \mathrm{~mm}$ |
| 5th Section Length | $9,600 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 9 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 12.1 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |
| $29.7 \mathrm{No} / \mathrm{ho} / \mathrm{min}$ |
| $68 / 110 \mathrm{bar}$ |
| 600 L |

< DIMENSIONS


〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 6 Sections |
|  | RZ Boom |
| Vertical Reach | 50.8 m |
| Horizontal Reach | 47.1 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 245 degree |
| 5th Section Articulation | 210 degree |
| 6th Section Articulation | 90 degree |
| 1st Section Length | $9,300 \mathrm{~mm}$ |
| 2nd Section Length | $7,900 \mathrm{~mm}$ |
| 3rd Section Length | $7,600 \mathrm{~mm}$ |
| 4th Section Length | $10,900 \mathrm{~mm}$ |
| 5th Section Length | $5,500 \mathrm{~mm}$ |
| 6th Section Length | $5,900 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 10.5 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 10.4 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |
| $29.7 \mathrm{No} / \mathrm{min}$ |
| $68 / 110 \mathrm{mar}$ |
| 600 L |

## MM56.5R7 SPECIFICATION

## < DIMENSIONS


< WORKING RANGE


2021

| BOOM |  |
| :---: | :---: |
| Boom type | 5 Sections |
|  | RZ Boom |
| Vertical Reach | 54.8 m |
| Horizontal Reach | 51.2 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 245 degree |
| 5th Section Articulation | 237 degree |
| 1st Section Length | $10,600 \mathrm{~mm}$ |
| 2nd Section Length | $8,300 \mathrm{~mm}$ |
| 3rd Section Length | $9,300 \mathrm{~mm}$ |
| 4th Section Length | $11,400 \mathrm{~mm}$ |
| 5th Section Length | $11,600 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 9.3 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 12.8 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |
| $24.6 \mathrm{No} / \mathrm{min}$ |
| $\mathbf{h} / 127 \mathrm{~mm}$ |

< DIMENSIONS


〈 WORKING RANGE


| BOOM |  |
| :---: | :---: |
| Boom type | 6 Sections |
|  | RZ Boom |
| Vertical Reach | 61.8 m |
| Horizontal Reach | 57.5 m |
| End Hose Length | 4.0 m |
| Delivery Pipe Diameter | 125 mm |
| Slewing Range | 360 degree |
| 1st Section Articulation | 92 degree |
| 2nd Section Articulation | 180 degree |
| 3rd Section Articulation | 180 degree |
| 4th Section Articulation | 245 degree |
| 5th Section Articulation | 236 degree |
| 6th Section Articulation | 90 degree |
| 1st Section Length | $12,500 \mathrm{~mm}$ |
| 2nd Section Length | $9,800 \mathrm{~mm}$ |
| 3rd Section Length | $10,500 \mathrm{~mm}$ |
| 4th Section Length | $12,000 \mathrm{~mm}$ |
| 5th Section Length | $6,800 \mathrm{~mm}$ |
| 6th Section Length | $5,900 \mathrm{~mm}$ |

## OUTRIGGER

| Front Outrigger Type | X-Type, Motor <br> Full Spread Width 12 m |
| :---: | :--- |
| Rear Outrigger Type | Hydraulic Swing <br> Full Spread Width 13.2 m |


| PUMP SPECIFITIONS |
| :--- |
| Maximum output |
| Concrete Cylinder |
| Stroke Per Minute |
| Concrete Pressure (Rod/Piston) |
| Hopper Capacity |
| S-Valve |
| Main Pump |
| m 2100 mm |
| $\mathbf{N o} / \mathrm{min}$ |
| $66 / 127 \mathrm{bar}$ |
| 600 L |

## Centinfugal Casting

Thls process can be categorized as similar to that of permanent mold method
Here as the molten metal is being poured, a permanent metal mold revolves about its axis at high speeds ranging from 300 to 3000 pm . This can be in horizental, verical or inclined positions, As a result, the melten metal is centifugally thrown towards the inside mold wall. There it solidifies atter cooling. It's usually a fine grain casting with a very fine-grained outer diameter.

## Molds for centrifugal castings can be divided into three types.

The Permanent: Mold: Made of steel, iron or graphite. Inside surface is coated with a thin refractory wash to increase mold life. The mold is preheated before coating. so as to dry the coating and improve the adherence to the mold surface.

Rammed Mold : It consists of a steel metal flask, lined with a layer of refractory molding mix. The inside lining is coated with a refractory wash which is baked until dry and hard.

## Spun or Centrifugally Cast Mold : In the metal flask a predetermined mass of

 refractory material in slurry form is poured.The flask on rotation makes the refractory materials centrifuged onto the wall of the flask. The rotation is stopped and the liquid portion of the slurry drained off. It leaves the mold with a refractory coating, to be baked until dry before use.

( Features of Centrifugal Casting

* Castings can be made in almost any length, thickness and diameter
* Different wall thicknesses can be produced from the same size mold.
* Eliminates the need for cores.
* Resistant to atmospheric corrosion, a typical situation with pipes.
* Mechanical properties of centrifugal castings are excellent
- Only cylindrical shapes can be produced with this process.
* Size limits are upto 3 m ( 10 feet) diameter and 15 m ( 50 feet) length.
*Wall thickness range from 2.5 mm to 125 mm ( 0.1 - 5.0 in ).
* Tolerance limit: on the OD can be $2.5 \mathrm{~mm}(0.1 \mathrm{in})$ on the ID can be $3.8 \mathrm{~mm}(0.15 \mathrm{in})$.
* Surface finish ranges from 2.5 mm to $12.5 \mathrm{~mm}(0.1-0.5 \mathrm{in})$ rms.


## ( Applications of Centrifugal Casting:

Typical materials that can be cast with this process are iron, steel, stainless steels and alloys of aluminum, copper and nickel. Two materials can be cast by introducing a second material during the process. Typical parts made by this process are pipes, boilers, pressure vessels, flywheels, cylinder liners and other parts that are axi - symmetric.



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